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Technical and Test Institute for Construction Prague

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Central Laboratory - Testing Department Brno

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TEST REPORT

issued by Testing Laboratory

No. 060-057498

on watertightness of ACO Access Cover Uniface ASSIST according to ČSN EN 1253-4:2016

Ordering Party:

ACO Industries k.s.

Address:

582 22 Přibyslav, Havlíčkova 260, Czech Republic

Company ID:

48119458

Manufacturer:

ACO Industries k.s.

Address:

582 22 Přibyslav, Havlíčkova 260, Czech Republic

Test sample:

ACO Access Cover UNIFACE 300x300x70, El120, N250, 1.0037, GS

Order No.:

Z060130257

Number of pages of the Test Report incl. title page: 3

Pages of annexes: 1

Prepared by:

Ing. Pavel Juránek, Ph.D.

test technician - specialist

Approved by:

Ing. Martin Zadělák head of the Testing Department

Print No.:

Number of prints: 2

Brno, 12. 3. 2024

Declaration: 1) The test results in this Report relate only to the tested article and they do not substitute any other documents

2) The Test Report must be copied as a whole only otherwise a written consent of the testing laboratory is needed.

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1. Sample data

Evidence number:

the test was carried out in the manufacturer's laboratory

Sample:

ACO Access Cover Uniface ASSIST 600x600x70, M125, 1.0037

Article number:

406539

Load class:

M125

Order / contract:

Z060130257

Date of test conducting:

25.1.2024

From the ACO Access Cover Uniface (GS/SS) ASSIST (opening aid with integrated gas spring) and/or ACO Access Cover Uniface ASSIST GS/FR (fire resistant) portfolio was for test performance defined sample ACO Access Cover Uniface ASSIST 600x600x70, M125, 1.0037.

The test specimens were not tailored before testing. Testing was carried out on the whole product set which consists of cover and its frame. Furthermore, the frame was imbedded into the concrete class C 35/45 to manufacturer's technical specification. The cover was fully filled with concrete class C35/45.

Technical design of tested subject is given in the Annex 5.1 of this test report.

2. Test methods

ČSN EN 1253-4	Gullies for buildings – Part 4: Access covers, Cl. 7.3.1 Watertightness
Deviations from a standa	rd procedure or the use of non-standardized methods: were not applied.

Watertightness

The access cover shall be flooded with a (10±1) mm head of water for a period of (15±1) min. The test shall be deemed to have been passed if, during this period, no water has penetrated to the underside.

3. Test results

The test was carried out on:

25.1.2024

The test was performed by:

Ing. Pavel Juránek, Ph.D.

Data on the person who performed the test, test conditions and equipment used are listed in the test minutes. Apparatuses and measuring instruments that used have been certified pursuant to a valid plan of the testing laboratory Brno.

3.1 Watertightness according to the ČSN EN 1253-4, Cl. 7.3.1

ACO Access Cover Uniface ASSIST 600x600x70, M125, 1.0037			
test no.	test period	test observation	
1	15 min.	no water penetration to the underside of cover	



3.2 Photo documentation

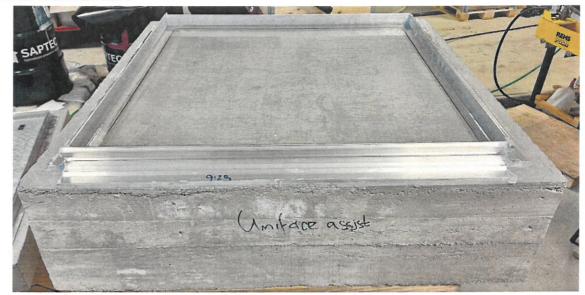


Figure 1: Watertightness test set up - ACO Access Cover Uniface ASSIST 600x600x70, M125, 1.0037

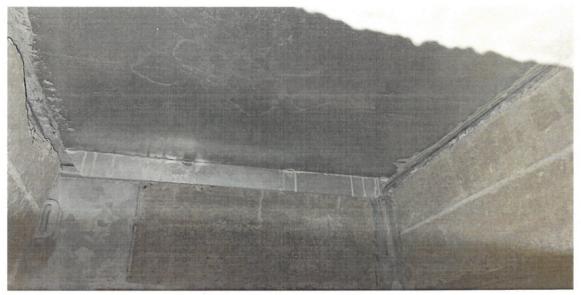


Figure 2: Watertightness test - no water penetration

4 Test evaluation

The cover, when tested to ČSN EN 1253-4, Cl. 7.3.1 prevented the ingress of surface water to the underside – ACO Access Cover meets requirement.

Watertightness: Class Wt - test has been passed

The test result is valid for products manufactured in ACO Industries k.s.

5. Annexes

5.1 Technical design no. 406539 - CO Access Cover Uniface ASSIST 600x600x70, M125, 1.0037

END OF THE TEST REPORT

